DPM 804

U.S. DEPARTMENT OF LABOR Occupational Safety and Health Administration Form Approved OMB No. 44-R1387

MATERIAL SAFETY DATA SHEET

Required under USDL Safety and Health Regulations for Ship Repairing

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FAULT.					V., 144		
REMO	VANDERST VE FROM	EXPOSURE A	AREA-LOOS	EN ANY	TIGHT	CLOTHING	
	, 1						
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SECTION VI - REACTIVITY DATA						
STABILITY	UNSTABLE		CONDITION	S TO AVOID		-
	STABLE	X				
INCOMPATABILITY	(Materials to avoid)					
HAZAROUS DECO	YSTITUENTS'	MAY PR	ODUCE I	OXIC GASES WHEN	BURNED	
HAZARDOUS	MAY OCCI	JR .	·	CONDITIONS TO AVOID		
POLYMERIZATION	WILL NOT	OCCUR	Х			
		. 4				

SECTION VII - SPILL OR LEAK PROCEDURES	F	entire transfer
STUPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED HANDLE AS A FLAMMABLE LIQUID		
WASTE DISPOSAL METHOD		,
SOAK UP WET MATERIAL ON AN ABSORBENT MATERIAL AND PLAC	E IN A	·
CLOSED METAL CONTAINER	9	

		1 3		·	
	SECTION VIII - SPECIAL P	ROTECTION IN	IFORMATION		
RESPIRATORY PRO	TECTION (Specify type) OR WITH ACTIVATED CHARCO	DAL FILTER	FOR EXTENDED	VAPOR	EXPOSURI
VENTILATION	OKALON SMALL AREA APPLI	CATIONS	SPECIAL		
en e	TISE ON LARGE AREA APPI	LICATION	OTHER		
PROTECTIVE GLOV RECOMMEN		EYE PROTECTION RECOM	MENDED		
OTHER PROTECTIV		Book and			

A CONTRACTOR OF THE CONTRACTOR	SECTION IX	C - SPECIAL PRECAUTIONS	
PRECAUTIONS TO BE TAKE	EN IN HANDLING AND ST	TORING	Sergion in
DO NOT STORE	NEAR OXIDIZING	MATERIALS OR HEATING I	EQUIPMENT
OTHER PRECAUTIONS			

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Form OSHA-20 Rev. May 72

STABOND

John 804

November 24, 1976

Douglas Aircraft Co. 3855 Lakewood Blvd. Long Beach, Calif. 90846

Attn: M.J. Veneroso

Materials Handling & Packaging Engineering

Gentlemen:

Thank you for your inquiry of November 15, 1976 regarding 'our Stabond C-148 adhesive.

Stabond C-148 contains acetone, flash point <0°F. closed cup and is shipped as cement, liquid N.O.S., flammable liquid.

I am enclosing a product data sheet and a material safety data sheet.

Yours very truly,

Sales Manager

JES/bc



TECHN AL DATA SHEET

STABOND C-148

DESCRIPTION

Stabond C-148 is a fast drying, high strength adhesive formulated for brush application. It exhibits excellent resistance to plasticizer migration and is thus recommended for bonding most vinyls as well as other plastics and coated fabrics to themselves and to wood or metal. Stabond C-148 is highly resistant to water, acids, alkalies, oil, gasoline and most solvents. Typical 180° room temperature peel values with such substrates as supported and unsupported films of vinyl, Hypalon and Tedlar range from 10 pli to over 20 pli.

PROPERTIES

TYPE:

Nitrile

COLOR:

Tan

SOLIDS:

33%

WT/GALLON: SHELF LIFE: 7.2 lbs. 6 months

THINNER:

Stabond "C" Thinner

COVERAGE:

200 sq. ft./gallon

VISCOSITY:

2000 cps 5-15 minutes

BONDING RANGE: FLAMMABILITY:

Yes

APPLICATION

On porous materials, apply a uniform coating to both surfaces after they are thoroughly cleaned and free of oil, dirt or grease. Stabond "C" thinner may be used for cleaning. Allow adhesive to become slightly tacky to the touch, then join substrates and allow to dry thoroughly. Drying time is approximately one hour; however, the bond will reach maximum strength in 48 to 72 hours. For optimum bond on non-porous materials, apply a thin coat of adhesive to each clean surface and allow to dry thoroughly. Gentle heat may be employed to expedite drying. Allow to cool and apply another light coat to each surface. Join when the adhesive becomes tacky with sufficient pressure to insure intimate contact between the substrates. Stabond C-148 may be solvent reactivated using Stabond "C" thinner.

STORAGE

For maximum shelf life, store material in a cool dry area and keep container tightly sealed. Storage temperatures of 60-80° F. are recommended. Lower storage temperature will cause a temporary increase in viscosity. Rotate stock on a "First in-First out" basis.

CAUTION

Flammable. Toxic. Vapors may ignite explosively. Provide fresh air cross ventilation to prevent build-up of vapors. Keep away from heat, sparks, and open flame. Do not smoke. Extinguish all flames and pilot lights and turn off all non-explosion proof electrical equipment and sources of ignition during use and until vapors are dissipated. Avoid prolonged or repeated breathing of the vapors. Close container after use. Contains Methyl Ethyl Ketone. Keep out of reach of children. If swallowed do not induce vomiting, Call physician immediately.

IMPORTANT

Suggestions for the use of this product are based on tests believed to be reliable; however, the user should determine suitability for the intended use by his own evaluation. Because the use of this material is beyond our control, neither the seller nor the manufacturer shall be liable for any injury, loss or damage, direct or consequential, arising out of the use or inability to use this product. Seller and manufacturer's sole obligation shall be replacement of material proved to be defective.